



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004943.

D350-616-015
Job Sheet 179536



Part No: D350-616-015

Job Qty: 4 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 10 2018
110	Packaging	4 pcs	7/16/18	7/16/18	0.00	0.00	Packaging1-3		SRB
120	QC	4 pcs	7/16/18	7/16/18	0.00	0.00	QC4		SRB
130	Packaging	4 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		21
135	DC	4 pcs	7/16/18	7/16/18	0.00	0.00	DC		9-88
140	QC21-FG	4 Ea	7/16/18	7/16/18	0.00	0.00	QC21		21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	4 Ea (1 ea)	90-Start up Operation	5055691x3 5085189x1
D2348	Wearplate (Key Way)	16 Ea (4 ea)	90-Start up Operation	5083565
D2353	Stiffener	4 Ea (1 ea)	90-Start up Operation	5055001
D2364	Deck Plate Fwd	4 Ea (1 ea)	90-Start up Operation	5063386
D2365	Wearplate Pip Pin	8 Ea (2 ea)	90-Start up Operation	5071106
D2369-1	Locator Plate	4 Ea (1 ea)	90-Start up Operation	5089831
D2369-3	Locator Plate	4 Ea (1 ea)	90-Start up Operation	5081077
D4780-041	Fwd Cover Mounting Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5088909
D5387-041	Aft Cover Mounting Bracket Assembly	4 Ea (1 ea)	90-Start up Operation	5078783
D5388-1	Stub Cover	4 Ea (1 ea)	90-Start up Operation	5063809
MS20426AD4-5	Rivet	100 Ea (25 ea)	90-Start up Operation	5083538
MS20426AD4-6	Rivet	100 Ea (25 ea)	90-Start up Operation	FM138021
MS20426AD5-7	Rivet	24 Ea (6 ea)	90-Start up Operation	FM13848
MS20426AD5-8	Rivet	24 Ea (6 ea)	90-Start up Operation	FM136190-40
MS20601-AD4W2	Rivet	60 Ea (15 ea)	90-Start up Operation	5083539
MS20601-AD4W3	Rivet	120 Ea (30 ea)	90-Start up Operation	5066192
MS21042L3	Nut	24 Ea (6 ea)	90-Start up Operation	5089340
MS24693-C273	Screw	24 Ea (6 ea)	90-Start up Operation	5034408
MS24693-C48	Screw	88 Ea (22 ea)	90-Start up Operation	5036484
MS35207-263	Screw	32 Ea (8 ea)	90-Start up Operation	5054112
NAS1149D0363J	Washer	52 Ea (13 ea)	90-Start up Operation	5068661

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
Dart Aerospace Ltd. 1270 Aberdeen Street Newbury, ON K6A 1K7 CANADA Tel: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S101036 Part: D350-616-015 Job No: 179536 Serial No/Batch: S101036 Revision: Inspector: Exp Date: Instructions: TC STC SH96-10 Issue Ref: FA-676 SR00405NY 13/06/21, EASA S			Completed By		
			and / Supervisor aval Verification		
			A Coordinator approval		
			red Wrong Dimensions ider tolerance orrect :/Missing red		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			Pressure/Fo ☐ Bending ☐ Centre Not C ☐ Cracks ☐ Crimp/Kink/R ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in ☐ Marks/Chatter ☐ OTHER : ☐		
Misaligned/off center ☐			Misread Turning Sequence ☐		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	4	6	0
	D2348	16	47	0
	D2353	4	11	0
	D2364	4	10	0
	D2365	8	25	0
	D2369-1	4	7	0
	D2369-3	4	8	0
	D4780-041	4	5	0
	D5387-041	4	11	0
	D5388-1	4	12	0
	MS20426AD4-5	100	81	0
	MS20426AD4-6	100	928	0
	MS20426AD5-7	24	1,111	0
	MS20426AD5-8	24	429	0
	MS20601-AD4W2	60	36	0
	MS20601-AD4W3	120	1,163	0
	MS21042L3	24	1,478	0
	MS24693-C273	24	116	0
	MS24693-C48	88	261	0
	MS35207-263	32	67	0
	NAS1149D0363J	52	1,933	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 8:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Change Record

PAGE 1 OF 1

Part Number: D350-616-015

Description: DECK PLATE

[illegible]

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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